

09/823937

SPE RESPONSE FOR CERTIFICATE OF CORRECTION

Paper No.: \_\_\_\_\_

DATE : 11-2-05

TO SPE OF : ART UNIT 1731

SUBJECT : Request for Certificate of Correction on Patent No.: 6851280

A response is requested with respect to the accompanying request for a certificate of correction.

Please complete this form and return with file, within 7 days to:

Certificates of Correction Branch - ~~PK 3-922~~ South Tower 9A22

Palm location 7580 - Tel. No. 305-8309

With respect to the change(s) requested, correcting Office and/or Applicant's errors, should the patent read as shown in the certificate of correction? No new matter should be introduced, nor should the scope or meaning of the claims be changed.

Check claims

Thank You For Your Assistance

Ernie Young  
Certificates of Correction Branch

The request for issuing the above-identified correction(s) is hereby:

Note your decision on the appropriate box.

☐ Approved

All changes apply.

☐ Approved in Part

Specify below which changes do not apply.

☐ Denied

State the reasons for denial below.

Comments:

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SPE

Art Unit

PTO/SB/44 (02-01)

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U.S. Patent and Trademark Office; U.S. DEPARTMENT OF COMMERCE

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Page 1 of 22

**UNITED STATES PATENT AND TRADEMARK OFFICE  
CERTIFICATE OF CORRECTION**

PATENT NO : 6,851,280 B2  
DATED : February 8, 2005  
INVENTOR(S) : Franz OTT, Otmar BECKER, and Karin NAUMANN

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

On the Title Page, Column 2, after the Abstract, delete "19 Claims" and insert -- 20 Claims --.

Delete all of the claims as printed, that is, from Line 38 of Column 21 (beginning with "1. In a..") through the last line of Column 24 ("ponents in conventional quantities.", and insert the following new set of claims renumbered as Claims 1-20:

-- 1. A method of making a halogen lamp by hot forming, said method comprising the steps of:

- (a) producing a melt of molten glass;
- (b) passing said molten glass along a tool to form a glass body having an interior and an exterior;
- (c) selecting a gas having an oxygen

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PATENT NO. ~~6,851,280 B2~~

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content selected to treat a portion of a glass material of said halogen lamp from an interior surface of said halogen lamp to a desired depth from said interior surface sufficient to decrease darkening by tungsten deposition on said interior surface of said treated portion of said glass material during operation of said halogen lamp;

(d) providing a stream of said gas to contact a portion of said interior of said glass body;

(e) inserting a filament in said glass body to produce said halogen lamp; and

(f) injecting halogen gas into said glass body to produce said halogen lamp.

2. The method according to Claim 1, wherein said desired depth of step (c) is in the range of 150nm to 2000nm from said interior surface.

3. The method according to Claim 2,

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is hereby corrected as shown below:

wherein at least one of (i) and (ii):

(i) said step of passing said molten glass  
along a tool to form a glass body comprises  
passing said molten glass along a tool which is  
configured to withstand a temperature of more  
than 1000°C, and which is one of:

coated at least partly with platinum or  
a platinum-containing alloy; and  
made of platinum or a platinum-  
containing alloy; and

(ii) said step of providing a stream of said  
gas comprises providing a stream of said gas  
through a guide structure which is configured to  
withstand a temperature of more than 1000°C,  
and which is one of:

coated at least partly with platinum or  
a platinum-containing alloy; and  
made of platinum or a platinum-  
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4. The method according to Claim 3,  
wherein:

said step of providing a stream of gas  
comprises providing a stream of gas having an  
oxygen content in the range of one of:

up to 80 vol.%; and  
10 to 30 vol.%;

said step of providing a stream of gas  
comprises providing a stream of gas containing  
at least one additional gas in addition to oxygen  
in a predetermined amount, said at least one  
additional gas being from the group consisting  
of nitrogen, inert gases, CO<sub>2</sub>, SO<sub>2</sub>, and H<sub>2</sub>O;  
and

at least one of (A), (B), (C), and (D):

(A) said glass melt has a viscosity in  
the range of 10<sup>4</sup> to 10<sup>5</sup> dPas;

(B) said glass melt has a temperature  
of more than one of: 1000°C and 1200°C;

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(C) said glass melt is one of: a  
borosilicate glass melt, a neutral glass  
melt, and an aluminosilicate glass melt;

(D) said glass melt has one of the  
following compositions (Da) and (Db) (in  
wt.% on an oxide basis):

|  |       |
|--|-------|
| (Da) SiO <sub>2</sub>                                    | 40-75 |
| Al <sub>2</sub> O <sub>3</sub>                           | 10-27 |
| B <sub>2</sub> O <sub>3</sub>                            | 0-15  |
| MgO  | 0-10  |
| CaO  | 0-12  |
| SrO  | 0-12  |
| BaO  | 0-30  |
| ZnO  | 0-10  |
| ZrO <sub>2</sub>   | 0-5   |
| Li <sub>2</sub> O + Na <sub>2</sub> O + K <sub>2</sub> O | 0-7   |
| TiO <sub>2</sub>   | 0-5.5 |
| P <sub>2</sub> O <sub>5</sub>                            | 0-9.0 |
| as well as optional fining agents                        |       |

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is hereby corrected as shown below:

and coloring components in  
conventional quantities;

|  |       |
|--|-------|
| (Db) SiO <sub>2</sub>                                    | 60-80 |
| Al <sub>2</sub> O <sub>3</sub>                           | 2-10  |
| B <sub>2</sub> O <sub>3</sub>                            | 5-20  |
| MgO  | 0-8   |
| CaO  | 0-12  |
| SrO  | 0-8   |
| BaO  | 0-12  |
| ZnO  | 0-10  |
| ZrO <sub>2</sub>   | 0-5   |
| Li <sub>2</sub> O + Na <sub>2</sub> O + K <sub>2</sub> O | 2-12  |

as well as optional fining agents  
and coloring components in  
conventional quantities.

5. The halogen lamp made according to  
the method of Claim 1.

6. A method of making a finished glass  
object, comprising one of: lamp bulbs, ampoules,

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PATENT NO : 6,851,280 B2  
DATED : February 8, 2005  
INVENTOR(S) : Franz OTT, Otmar BECKER, and Karin NAUMANN

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

bottles, vials, cylinder ampoules, pharmaceutical primary packaging, containers for medical and pharmaceutical products, reagent containers, test tubes, burets, pipettes, titration cylinders, tubular parts for chemical equipment construction, and flat glass, by hot forming, said method comprising the steps of:

- (a) producing a melt of molten glass;
- (b) forming a glass body;
- (c) selecting a gas having an oxygen content of one of: >0 to 20 vol.% and 22 to 100 vol.%, wherein said oxygen content is selected to decrease alkali ions, in a portion of a glass material of said finished glass object, from an exposed surface of said finished glass object to a desired depth of between 150nm to 2000nm from said exposed surface to decrease reactivity of said portion of said glass material to the desired depth from said exposed surface;

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is hereby corrected as shown below:

(d) providing a stream of said gas to  
contact a portion of a surface of said glass  
body; and

(e) finishing said glass body to form said  
finished glass object.

7. The method according to Claim 6,  
wherein at least one of (i) and (ii):

(i) said step of forming a glass body  
comprises passing said molten glass along a  
tool which is configured to withstand a  
temperature of more than 1000°C, and which is  
one of:

coated at least partly with platinum or  
a platinum-containing alloy; and

made of platinum or a platinum-  
containing alloy; and

(ii) said step of providing a stream of said  
gas comprises providing a stream of said gas  
through a guide structure which is configured to

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withstand a temperature of more than 1000°C,  
and which is one of:

coated at least partly with platinum or  
a platinum-containing alloy; and  
made of platinum or a platinum-  
containing alloy.

8. The method according to Claim 7,  
wherein:

said step of providing a stream of gas  
comprises providing a stream of gas having an  
oxygen content in the range of one of:

22 to 80 vol.%; and  
10 to 20 vol.%;

said step of providing a stream of gas  
comprises providing a stream of gas containing  
at least one additional gas in addition to oxygen  
in a predetermined amount, said at least one  
additional gas being from the group consisting  
of nitrogen, inert gases, CO<sub>2</sub>, SO<sub>2</sub>, and H<sub>2</sub>O;

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is hereby corrected as shown below:

and

at least one of (A), (B), (C), and (D):

(A) said glass melt has a viscosity in  
the range of  $10^4$  to  $10^5$  dPas;

(B) said glass melt has a temperature  
of more than one of: 1000°C and 1200°C;

(C) said glass melt is one of: a  
borosilicate glass melt, a neutral glass  
melt, and an aluminosilicate glass melt;

(D) said glass melt has one of the  
following compositions (Da) and (Db) (in  
wt.% on an oxide basis):

|                                |       |
|--------------------------------|-------|
| (Da) SiO <sub>2</sub>          | 40-75 |
| Al <sub>2</sub> O <sub>3</sub> | 10-27 |
| B <sub>2</sub> O <sub>3</sub>  | 0-15  |
| MgO                            | 0-10  |
| CaO                            | 0-12  |
| SrO                            | 0-12  |
| BaO                            | 0-30  |

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|  |       |
|--|-------|
| ZnO  | 0-10  |
| ZrO <sub>2</sub>   | 0-5   |
| Li <sub>2</sub> O + Na <sub>2</sub> O + K <sub>2</sub> O | 0-7   |
| TiO <sub>2</sub>   | 0-5.5 |
| P <sub>2</sub> O <sub>5</sub>                            | 0-9.0 |

as well as optional fining agents  
and coloring components in  
conventional quantities;

|  |       |
|--|-------|
| (Db) SiO <sub>2</sub>                                    | 60-80 |
| Al <sub>2</sub> O <sub>3</sub>                           | 2-10  |
| B <sub>2</sub> O <sub>3</sub>                            | 5-20  |
| MgO  | 0-8   |
| CaO  | 0-12  |
| SrO  | 0-8   |
| BaO  | 0-12  |
| ZnO  | 0-10  |
| ZrO <sub>2</sub>   | 0-5   |
| Li <sub>2</sub> O + Na <sub>2</sub> O + K <sub>2</sub> O | 2-12  |

as well as optional fining agents

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is hereby corrected as shown below:

and coloring components in  
conventional quantities.

9. The finished glass object made  
according to the method of Claim 6.

10. A method of making a finished glass  
object, comprising one of: lamp bulbs, ampoules,  
bottles, vials, cylinder ampoules, pharmaceutical  
primary packaging, containers for medical and  
pharmaceutical products, reagent containers, test  
tubes, burets, pipettes, titration cylinders, and  
tubular parts for chemical equipment  
construction, by hot forming, said method  
comprising the steps of:

- (a) producing a melt of molten glass;
- (b) forming a glass body;
- (c) selecting a gas having an oxygen  
content selected to decrease alkali ions, in a  
portion of a glass material of said finished glass  
object, from an exposed surface of said finished

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glass object to a desired depth from said exposed surface sufficient to decrease reactivity of said portion of said glass material to the desired depth from said exposed surface;

(d) providing a stream of said gas to contact a portion of a surface of said glass body; and

(e) finishing said glass body to form said finished glass object.

11. The method according to Claim 10, wherein at least one of (i) and (ii):

(i) said step of forming a glass body comprises passing said molten glass along a tool which is configured to withstand a temperature of more than 1000°C, and which is one of:

coated at least partly with platinum or a platinum-containing alloy; and  
made of platinum or a platinum-

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**UNITED STATES PATENT AND TRADEMARK OFFICE  
CERTIFICATE OF CORRECTION**

PATENT NO : 6,851,280 B2  
DATED : February 8, 2005  
INVENTOR(S) : Franz OTT, Otmar BECKER, and Karin NAUMANN

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

containing alloy; and  
(ii) said step of providing a stream of said gas comprises providing a stream of said gas through a guide structure which is configured to withstand a temperature of more than 1000°C, and which is one of:

coated at least partly with platinum or a platinum-containing alloy; and  
made of platinum or a platinum-containing alloy.

12. The method according to Claim 11, wherein said desired depth of step (c) is in the range of 150nm to 2000nm from said exposed surface.

13. The method according to Claim 12, wherein said step of providing a stream of gas comprises providing a stream of gas having an oxygen content in the range of one of:  
up to 80 vol.%; and

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PATENT NO : 6,851,280 B2  
DATED : February 8, 2005  
INVENTOR(S) : Franz OTT, Otmar BECKER, and Karin NAUMANN

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

10 to 30 vol. %.

14. The method according to Claim 13,  
wherein:

said step of providing a stream of gas  
comprises providing a stream of gas containing  
at least one additional gas in addition to oxygen  
in a predetermined amount, said at least one  
additional gas being from the group consisting  
of nitrogen, inert gases, CO<sub>2</sub>, SO<sub>2</sub>, and H<sub>2</sub>O;  
and

wherein at least one of (A), (B), (C), and  
(D):

(A) said glass melt has a viscosity in  
the range of 10<sup>4</sup> to 10<sup>5</sup> dPas;

(B) said glass melt has a temperature  
of more than one of: 1000°C and 1200°C;

(C) said glass melt is one of: a  
borosilicate glass melt, a neutral glass  
melt, and an aluminosilicate glass melt;

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**UNITED STATES PATENT AND TRADEMARK OFFICE  
CERTIFICATE OF CORRECTION**

PATENT NO : 6,851,280 B2  
DATED : February 8, 2005  
INVENTOR(S) : Franz OTT, Otmar BECKER, and Karin NAUMANN

It is certified that error appears in the above-identified patent and that said Letters Patent  
is hereby corrected as shown below:

(D) said glass melt has one of the  
following compositions (Da) and (Db) (in  
wt.% on an oxide basis):

|  |       |
|--|-------|
| (Da) SiO <sub>2</sub>                                    | 40-75 |
| Al <sub>2</sub> O <sub>3</sub>                           | 10-27 |
| B <sub>2</sub> O <sub>3</sub>                            | 0-15  |
| MgO  | 0-10  |
| CaO  | 0-12  |
| SrO  | 0-12  |
| BaO  | 0-30  |
| ZnO  | 0-10  |
| ZrO <sub>2</sub>   | 0-5   |
| Li <sub>2</sub> O + Na <sub>2</sub> O + K <sub>2</sub> O | 0-7   |
| TiO <sub>2</sub>   | 0-5.5 |
| P <sub>2</sub> O <sub>5</sub>                            | 0-9.0 |

as well as optional fining agents  
and coloring components in  
conventional quantities;

|                       |       |
|-----------------------|-------|
| (Db) SiO <sub>2</sub> | 60-80 |
|-----------------------|-------|

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**UNITED STATES PATENT AND TRADEMARK OFFICE  
CERTIFICATE OF CORRECTION**

PATENT NO : 6,851,280 B2  
DATED : February 8, 2005  
INVENTOR(S) : Franz OTT, Otmar BECKER, and Karin NAUMANN

It is certified that error appears in the above-identified patent and that said Letters Patent  
is hereby corrected as shown below:

|  |      |
|--|------|
| Al <sub>2</sub> O <sub>3</sub>                           | 2-10 |
| B <sub>2</sub> O <sub>3</sub>                            | 5-20 |
| MgO  | 0-8  |
| CaO  | 0-12 |
| SrO  | 0-8  |
| BaO  | 0-12 |
| ZnO  | 0-10 |
| ZrO <sub>2</sub>   | 0-5  |
| Li <sub>2</sub> O + Na <sub>2</sub> O + K <sub>2</sub> O | 2-12 |

as well as optional fining agents  
and coloring components in  
conventional quantities.

15. The glass object made according to  
the method of Claim 10.

16. A method of making a finished glass  
object comprising flat glass, by hot forming, said  
method comprising the steps of:

- (a) producing a melt of molten glass;
- (b) forming a glass body;

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PATENT NO : 6,851,280 B2  
DATED : February 8, 2005  
INVENTOR(S) : Franz OTT, Otmar BECKER, and Karin NAUMANN

It is certified that error appears in the above-identified patent and that said Letters Patent  
is hereby corrected as shown below:

(c) selecting a gas consisting of at least one member of the group consisting of: oxygen, nitrogen, inert gases, CO<sub>2</sub>, SO<sub>2</sub>, and H<sub>2</sub>O, and having an oxygen content selected to treat a portion of a glass material of said finished glass object, from an exposed surface of said finished glass object to a desired depth from said exposed surface sufficient to decrease reactivity of said portion of said glass material to the desired depth from said exposed surface; and

(d) providing a stream of said gas to contact a portion of a surface of said glass body.

17. The method according to Claim 16, wherein said desired depth of step (c) is in the range of 150nm to 2000nm from said exposed surface.

18. The method according to Claim 17, wherein at least one of (i) and (ii):

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CERTIFICATE OF CORRECTION**

PATENT NO : 6,851,280 B2  
DATED : February 8, 2005  
INVENTOR(S) : Franz OTT, Otmar BECKER, and Karin NAUMANN

It is certified that error appears in the above-identified patent and that said Letters Patent  
is hereby corrected as shown below:

(i) said step of forming a glass body  
comprises passing said molten glass along a  
tool which is configured to withstand a  
temperature of more than 1000°C, and which is  
one of:

coated at least partly with platinum or  
a platinum-containing alloy; and  
made of platinum or a platinum-  
containing alloy; and

(ii) said step of providing a stream of said  
gas comprises providing a stream of said gas  
through a guide structure which is configured to  
withstand a temperature of more than 1000°C,  
and which is one of:

coated at least partly with platinum or  
a platinum-containing alloy; and  
made of platinum or a platinum-  
containing alloy.

19. The method according to Claim 18,

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INVENTOR(S) : Franz OTT, Otmar BECKER, and Karin NAUMANN

It is certified that error appears in the above-identified patent and that said Letters Patent  
is hereby corrected as shown below:

**wherein:**

said step of providing a stream of gas  
comprises providing a stream of gas having an  
oxygen content in the range of one of:

up to 80 vol.%; and

10 to 30 vol.%; and

at least one of (A), (B), (C), and (D):

(A) said glass melt has a viscosity in  
the range of  $10^4$  to  $10^5$  dPas;

(B) said glass melt has a temperature  
of more than one of: 1000°C and 1200°C;

(C) said glass melt is one of: a  
borosilicate glass melt, a neutral glass  
melt, and an aluminosilicate glass melt;

(D) said glass melt has one of the  
following compositions (Da) and (Db) (in  
wt.% on an oxide basis):

(Da) SiO<sub>2</sub> 40-75

Al<sub>2</sub>O<sub>3</sub> 10-27

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INVENTOR(S) : Franz OTT, Otmar BECKER, and Karin NAUMANN

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is hereby corrected as shown below:

|  |       |
|--|-------|
| B <sub>2</sub> O <sub>3</sub>                            | 0-15  |
| MgO  | 0-10  |
| CaO  | 0-12  |
| SrO  | 0-12  |
| BaO  | 0-30  |
| ZnO  | 0-10  |
| ZrO <sub>2</sub>   | 0-5   |
| Li <sub>2</sub> O + Na <sub>2</sub> O + K <sub>2</sub> O | 0-7   |
| TiO <sub>2</sub>   | 0-5.5 |
| P <sub>2</sub> O <sub>5</sub>                            | 0-9.0 |

as well as optional fining agents  
and coloring components in  
conventional quantities;

|                                |       |
|--------------------------------|-------|
| (Db) SiO <sub>2</sub>          | 60-80 |
| Al <sub>2</sub> O <sub>3</sub> | 2-10  |
| B <sub>2</sub> O <sub>3</sub>  | 5-20  |
| MgO                            | 0-8   |
| CaO                            | 0-12  |
| SrO                            | 0-8   |

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BaO 0-12

ZnO 0-10

ZrO<sub>2</sub> 0-5

Li<sub>2</sub>O + Na<sub>2</sub>O + K<sub>2</sub>O 2-12

as well as optional fining agents

and coloring components in  
conventional quantities.

20. The glass object made according to  
the method of Claim 16. --

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